

CHICAGO RIVET & MACHINE CO.

MODELS 491 & 91

For heavier subassemblies . . . bed and sofa hardware. The 491 uses rivets up to 7/8" long, and the 91 up to 1-3/8" long. Both have steel castings and bronze bushings for strength and longer life.

FEATURES

Increased Production and Greater Versatility

- Fast machine cycle with solenoid-operated, roller type clutch.
- Quick change feed system for different rivet sizes.
- Precision machined pads on column to locate the horns at various heights.
- Adaptable to a wide variety of horns and anvil holders.

Reduced Down-Time

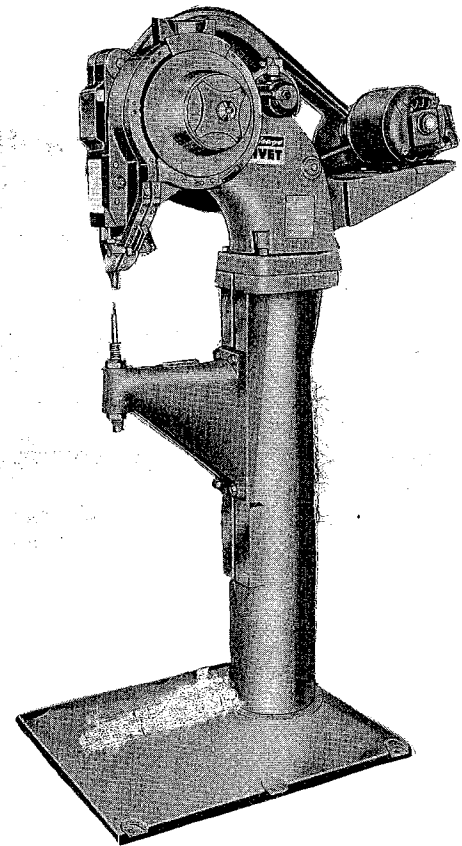
- Hardened steel toggle bearings.
- Bronze bushing on flywheel.
- Enclosed belt and top lever guards.
- Easy accessibility of all parts for service.
- Practical parts numbering system for quick, correct replacements.
- Design and construction assure life-long service.

Optional Features

- Aligning, resting and clamping fixtures.
- Safety guards to job specifications.
- Dual palm-buttons and safety probes.
- Production counters.
- Needle bearing flywheel.
- Compensating spring.
- Choice of paint color.

SPECIFICATIONS

Tubular Rivet Capacity:	
491 -	Up to 5/16" Dia. x 7/8" Long
91 -	Up to 5/16" Dia. x 1-3/8" Long
Throat Depth:	12"
Stroke:	491 - 2-1/2" Std., 3-1/4" Avail. 91 - 3-1/4" Std., 2-1/2" Avail.
Hopper:	491 - 8" 91 - 10"
Anvil Height:	43-1/2"
Flywheel Speed:	175 RPM
Motor:	1/3 HP, 1140 RPM
Overall Height:	71"
Floor Space:	25" x 40"
Net Weight:	491 - 1035 Lbs. 91 - 1065 Lbs.



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