

CHICAGO RIVET & MACHINE CO.

MODEL 82

Heavy-duty, adjustable center machine. Sets two 1/4" diameter rivets
Can handle heavier assemblies with the same speed & precision as smaller machines.

FEATURES

Increased Production and Greater Versatility

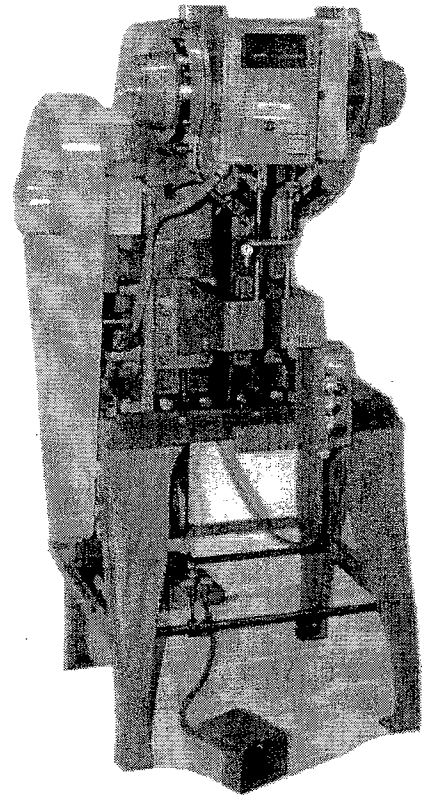
- Fast machine cycle with solenoid-operated, roller type clutch.
- Quick change feed system for different rivet sizes.
- Precision machined pads on heads to locate the horns at various heights.
- Adaptable to a wide variety of horns and anvil holders.

Reduced Down-Time

- Bronze bushing on flywheel.
- Enclosed belt and top lever guards.
- Easy accessibility of all parts for service.
- Practical parts numbering system for quick correct replacements.
- Design and construction assure life-long service.

Optional Features

- Aligning, resting and clamping fixtures.
- Safety guards to job specifications.
- Dual palm-buttons and safety probes.
- Production counters.
- Compensating spring.
- Choice of paint color.



SPECIFICATIONS

Rivet Capacity:	(2) Up to 1/4" Dia. x 7/8" Length Std Up to 1-3/8" Length available
Throat Depth:	12"
Stroke:	2-1/2" Std., 1-1/2", 3-1/4" Available
Adjustable	
Centers:	3/4" to 10" Std., 9/16" to 16" Available
Hopper:	(2) 8" Std., 7" & 10" Available
Anvil Height:	46"
Flywheel Speed:	175 RPM
Motor:	1/2 HP, 1140 RPM
Overall Height:	66"
Floor Space:	34" x 35"
Net Weight:	1060 Lbs.

CHICAGO RIVET & MACHINE CO.

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