

CHICAGO RIVET & MACHINE CO.

MODELS 195, 190 & 197

These are floor-mounted machines for use with larger rivets . . . deeper throat requirements. They feature the soft-but-strong squeezing action of cushion-air-powered single rivet setting. Ideal for fragile materials and wide tolerance variations.

FEATURES

Increased production and greater versatility

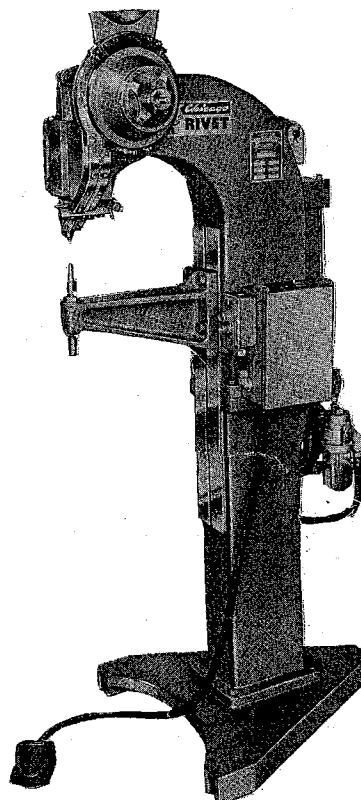
- Quick change feed system for different rivet sizes.
- Precision machined pads on column to locate the horns at various heights.
- Adaptable to a wide variety of horns and anvil holders.

Reduced Down-Time

- Enclosed top lever guard.
- Easy accessibility of all parts for service.
- Practical parts numbering system for quick, correct replacement.
- Design and construction assure life-long service.

Optional Features

- Aligning, resting and clamping fixtures.
- Safety guards to job specifications.
- Dual palm-buttons and safety probes.
- Production counters.
- Choice of paint color.



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SPECIFICATIONS

Model	Tubular Rivet Capacity		Throat Depth	Stroke	Anvil Height	Hopper	Cycle Time	Overall Height	Floor Space	Net Weight	Air Required	Electrical Control
	Maximum Diameter	Maximum Length										
195	5/32"	5/8" Std. 15/16" Avail.	12"	2-1/2"	41-1/2"	7" Std. 8" Avail.	1 Sec.	60"	23" x 30"	490 lbs.	60 psi .47 cu. ft.	110v. AC 1 amp.
190	3/16"	5/8" Std. 15/16" Avail.	12"	2-1/2"	41-1/2"	7" Std. 8" Avail.	1 Sec.	60"	23" x 30"	500 lbs.	60 psi .57 cu. ft.	110v. AC 1 amp.
197	1/4"	15/16" Std. 1-3/8" Avail.	12"	3-5/32"	41-1/2"	8" 10" Avail.	1 Sec.	60"	23" x 30"	600 lbs.	60 psi 1.21 cu. ft.	110v. AC 1 amp.