

CHICAGO RIVET & MACHINE CO.

MODELS 449 & 490

Husker, faster, economical for heavy-duty work, the 449 uses rivets up to 7/8" long and the 490 up to 1-3/8" long. Typical uses furniture, appliances, automotive applications.

FEATURES

Increased Production and Greater Versatility

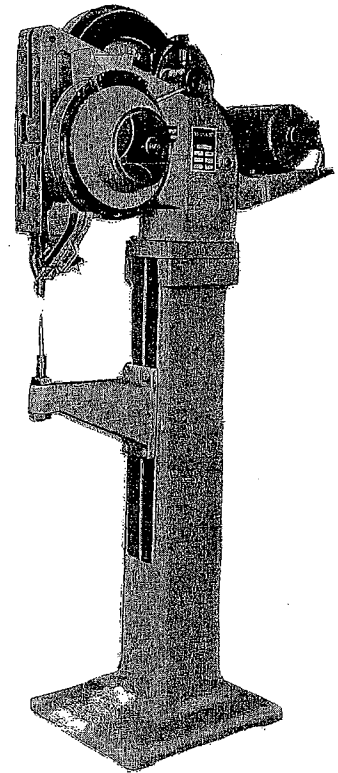
- Fast machine cycle with solenoid-operated, roller type clutch.
- Quick change feed system for different rivet sizes.
- Precision machined pads on column to locate the horns at various heights.
- Adaptable to a wide variety of horns and anvil holders.

Reduced Down-Time

- Hardened steel toggle bearings.
- Bronze bushing on flywheel.
- Enclosed belt and top lever guards.
- Easy accessibility of all parts for service.
- Practical parts numbering system for quick, correct replacements.
- Design and construction assure life-long service.

Optional Features

- Aligning, resting and clamping fixtures.
- Safety guards to job specifications.
- Dual palm-buttons and safety probes.
- Production counters.
- Needle bearing flywheel.
- Compensating spring.
- Choice of paint color.



SPECIFICATIONS

Tubular Rivet Capacity:		449 - Up to 1/4" Dia. x 7/8" Long
		490 - Up to 1/4" Dia. x 1-3/8" Long
Throat Depth:	12"	
Stroke:	449 - 2-1/2" Std., 3-1/4" Avail.	
	490 - 3-1/4" Std., 2-1/2" Avail.	
Hopper:	449 - 8"	
	490 - 10"	
Anvil Height:	42"	
Flywheel Speed:	175 RPM	
Motor:	1/3 HP, 1140 RPM	
Overall Height:	70-1/2"	
Floor Space:	22" x 38"	
Net Weight:	449 - 615 Lbs.	
	490 - 630 Lbs.	

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