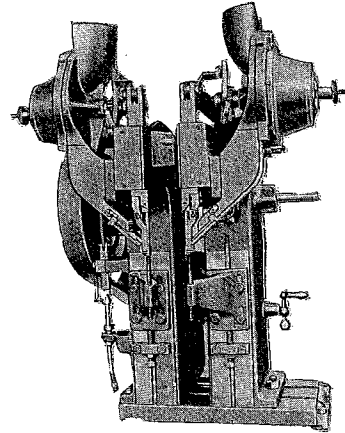


CHICAGO RIVET & MACHINE CO.

MODELS 55 & 555

The 55 and 555 actually consist of two precision machine heads working together with adjustable centers for specific Multiple-Riveting requirements. Set rivets as close as 1/4" or as far as 14-1/2". For small assemblies, novelties, electronic components. The 55 is for bench-mounting and the 555 is floor-mounted. With both, a rivet race lock allows either unit to be used as a single setter.



Model 55

FEATURES

Increased production and greater versatility

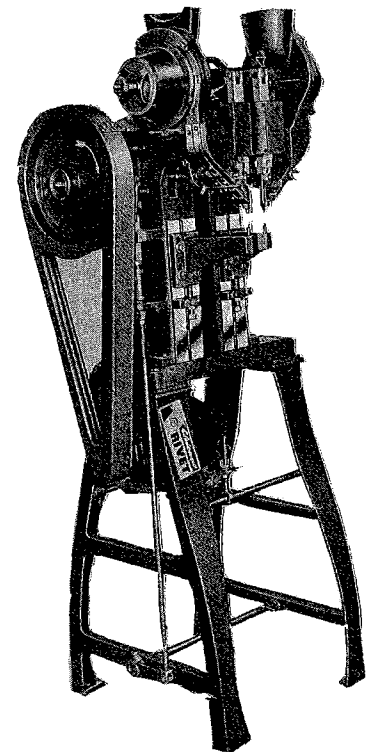
- Fast machine cycle with solenoid-operated, roller-type clutch.
- Quick change feed system for different rivet sizes.
- Precision machined pads on heads to locate the horns at various heights.
- Adaptable to a wide variety of horns and anvil holders.

Reduced Down-time

- Bronze bushing on flywheel.
- Enclosed belt and top lever guards.
- Easy accessibility of all parts for service.
- Practical parts numbering system for quick, correct replacements.
- Design and construction assure life-long service.

Optional Features

- Aligning, resting and clamping fixtures.
- Safety guards to job specifications.
- Dual Palm-Buttons and safety probes.
- Production counters.
- Compensating Spring.
- Choice of paint color.



Model 555

CHICAGO RIVET & MACHINE CO.

901 Frontenac Road
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Fax. (630) 983-9314

SPECIFICATIONS

All machines supplied with enclosed belt and top lever guards.

Model	Tubular Rivet Capacity		Throat Depth	Stroke	Adjustable Centers	Hopper	Anvil Height	Flywheel Speed	Motor	Overall Height	Bench/ Floor Space	Net Weight
	Maximum Diameter	Maximum Length										
55	(2) 1/8"	9/16"	6"	2" Std., 15/16" & 1-1/2" Avail.	3/8" to 6" Std., 1/4" to 14-1/2" Available	(2) 7"	13"	200 RPM	1/4 Hp 1725 RPM	31"	Bench Space 23" x 28"	340 lbs.
555	(2) 1/8"	9/16"	6"	2" Std., 15/16" & 1-1/2" Avail.	3/8" to 6" Std., 1/4" to 14-1/2" Available	(2) 7"	44-1/2"	200 RPM	1/4 Hp 1725 RPM	62-1/2"	Floor Space 22" x 28"	405 lbs.