CHICAGO RIVET & MACHINE CO.

MODEL 99

For use where exceptionally long tubular rivets are required. Designed with card tables, lawn furniture and folding cots in mind.

FEATURES

Increased Production and Greater Versatility

- -Fast machine cycle with solenoid-operated, roller type clutch.
- -Precision machined pads on column to locate the horns at various heights.
- -Adaptable to a wide variety of horns and anvil holders.

Reduced Down-Time

- -Hardened steel toggle bearings.
- -Bronze bushing on flywheel.
- -Enclosed belt and top lever guards.
- -Easy accessibility of all parts for service.
- -Practical parts numbering system for quick, correct replacements.
- -Design and construction assure life-long service.

Optional Features

- -Aligning, resting and clamping fixtures.
- -Safety guards to job specifications.
- -Dual palm-buttons and safety probes.
- -Production counters.
- -Needle bearing flywheel.
- -Compensating spring.
- -Choice of paint color.

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SPECIFICATIONS

Tubular Rivet Capacity: Up to 1/4" Dia. x 3" Long

Throat Depth:

12"

Stroke:

4-1/2"

Hopper:

Blade Type

Hopper Motor:

110V., 1/2 amp.

Anvil Height: Flywheel Speed:

40-1/2"

i ly wilder Opc

175 RPM

Motor:

1/3 HP, 1140 RPM

Overall Height: Floor Space:

22" x 36"

73"

Net Weight:

635 Lbs.